

ASAP

Work Order ID 94054

94054

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December-19-12 8:37:48 AM

Item ID: D3876-13

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Protector - Door

Start Date: 11/27/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 12/14/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3876

A

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3876

Dwg Rev: A

Prog Rev: A

2- Deburr if necessary

Lexen .125" grey.

1 0 Jm 12-12-19

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

1 0 Jm 12-12-19

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

SMS
12 10 19

1

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Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: St 139	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/12/19 **sf**

12/12/2012

12-20-12

Picklist Print

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Work Order ID: 94054

Parent Item: D3876-13

Start Date: 11/27/12

Required Date: 12/14/12

Parent Item Name: Protector - Door

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 09.01.23 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MLEXS.125-F60029-04

Purchased

No

100

sf

558.2613

3.19

~~3.19~~
3.2

GE PLASTICS LEXAN SHEET

Jm12-12-14

Location

Loc Qty

Loc Code

MAT019

558.2613

121803

558.2613

121803

